


SI-ACR Automatic Charging Relay with Start Isolation

- Automatically combines batteries during charging, isolates batteries when discharging and when starting engines
- Supports high-output alternators up to 120 Amps
- Ignition protected—safe for installation aboard gasoline powered boats
- LED light is ON when batteries are combined, and OFF when batteries are isolated
- Allows temporary isolation of house loads from engine circuit during engine cranking to protect sensitive electronics—start isolation indicated by a double flashing LED
- Under voltage lockout—will not close when the lower battery is below 9.5V @ 12V System or 19V @ 24V System—lockout indicated by a triple flashing LED
- For 12 or 24V DC systems
- Dual Sensing—senses charge source on either battery bank

LED Status Chart

LED	BATTERY STATUS	REASON
On	Combined	Charging
Off	Isolated	Discharging
Slow Flash — — —	Isolated Start isolation	Start Isolation wire is energised
Fast Flash • • • • •	Isolated Under voltage lockout	One or both batteries are below 9.5V (12V System) 19V (24V System)



Specifications

Continuous Rating	120A
Intermittent Rating (5 min.)	210A
Operating Current (combine)	175mA
Operating Current (open)	15mA
Terminal Stud Size	3/8"-16 (M10)
Terminal Stud Torque	140 in-lbs (15.8 Nm)
Relay Contact Position	12V DC 24V DC
Combine (30 sec.)	13.6V DC 27.2V DC
(2 min.)	13.0V DC 26.0V DC
Open Low (10 sec.)	12.35V DC 24.7V DC
(30 sec.)	12.75V DC 25.5V DC
Over Voltage Lockout	16.0V DC --
Under Voltage Lockout	9.5V DC 19.0V DC
Under Voltage Reset	10.0V DC 20.0V DC

Regulatory

C€ marked for ignition protection, meets ISO 8846, UL 1500, and SAE J1171 external ignition protection requirements
Rated IP67—temporary immersion for 30 minutes

E-Series, Dual Circuit Plus™ Battery Switch

- Switches two battery banks simultaneously with one simple ON/OFF switch while maintaining battery bank isolation, minimizing the risk of a dead start battery
- The COMBINE BATTERIES function parallels two battery banks in the event of a low battery

Specifications

Cranking Rating (30 sec.)	700 Amps*
Intermittent Rating (5 min.)	525 Amps*
Continuous Rating	350 Amps*
Maximum Voltage	32 Volts
Cable Size to Meet Ratings	4/0 AWG (120mm²)†
Terminal Stud Size	3/8"-16 (M10)
Maximum Torque	140 in-lbs (15.82Nm)

Regulatory

C€ marked for ignition protection, meets UL1500 and SAE J1171 external ignition protection requirements
Rated IP66—protected against powerful water jets

† Reducing cable size will reduce current ratings

* Per Circuit

Installation Instructions

Electrical Connections

- The wiring diagram illustrated on the back page represents a common installation and is not meant to be a guide for wiring a specific vessel.

Caution: Disconnect battery connections before beginning the installation.
Reconnect after the installation is complete.

Use the wire sizing chart below to select the appropriate wire sizes to prevent overheating the ACR.

Wire Size and Fuse Rating Chart (AWG)		
Charging Amps	Minimum Wire Size*	Fuse Rating
≤60	#6	75-90A
≤80	#4	100-125A
≤100	#2	150A
≤120	#1	175A

* Larger wire sizes may be required to minimize voltage drop in long wire runs.

For more information please use the Circuit Wizard at www.circuitwizard.blueseasystems.com.

E-Series, Dual Circuit Plus™ Battery Switch Installation:

- Mount the battery switch in an easily accessible location close to the batteries.
- Attach one 4/0 AWG cable per terminal to meet ratings.
- Terminals must be attached under nut and lock washer. Torque to 140 in-lb (15.82 N-m)

SI-ACR Installation:

- To minimize corrosion to wire and terminals, mount in a dry and protected location. Avoid locations directly above battery banks.
- To sense charging sources on either battery bank, connect one battery bank positive to stud terminal **A**. Connect the other battery bank positive to stud terminal **B**.
- Connect the quick connect terminal marked **GND** (ground) to the DC system ground through a one amp in-line fuse to prevent fault currents from flowing in this wire.
- Connect a wire from the quick connect terminal marked **SI** (start isolation) to the terminal or wire running from the start key switch to the starter solenoid. Make this connection through an in-line fuse of one to ten amps. This connection can be made at the start key switch or at the starter solenoid, but must be to the line that is positive only when cranking. Connection to a line that is positive while the engine is normally running will prevent the charging relay from working properly.
- To connect a remote LED indicator, connect the red wire of the LED to a positive source through a one to two amp inline fuse. Connect the yellow wire of the LED to the quick connect terminal marked LED.
- Remote indicator lamp – mirrors "COMBINED" LED on unit. Appropriate 12/24V LEDs include Blue Sea Systems PN's 8033 (amber), 8171 (red), or 8172 (green).

Operation

- Turn all loads off before turning the battery switch to OFF.
- Do not switch to OFF while the engine is running.
- Open/Close Cycling—If your electrical system is configured with a charging source that cannot supply the full load current being drawn from the receiving batteries, an open/close cycling process can occur. If this cycling continues, the second battery bank could eventually discharge even though a charge source is present.
- The 120A SI ACR is not intended to carry starting currents. Use the battery switch COMBINE BATTERIES position to combine battery banks for emergency starting.

Guarantee

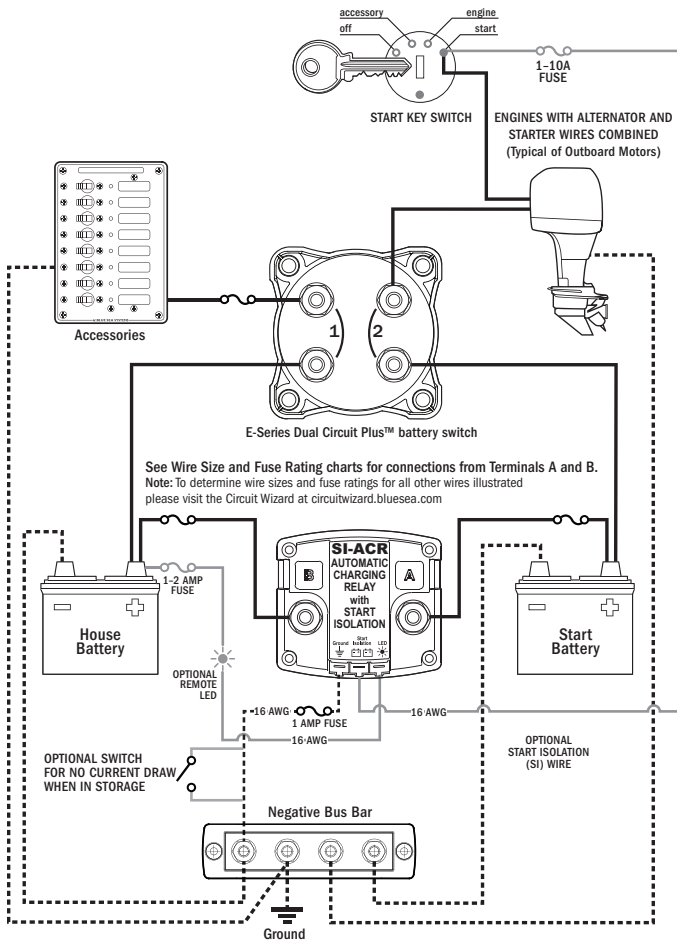
Blue Sea Systems stands behind its products for as long as you own them.

Find detailed information at www.blueseasystems.com/about.

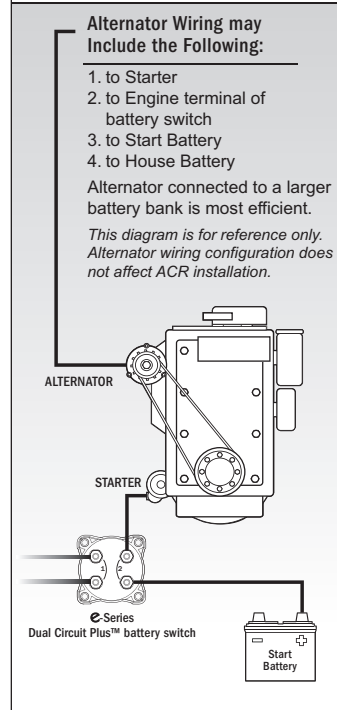
For customer service, call 800-222-7617.

Installation Diagram

Engines With Combined Alternator and Starter Wires - typical of outboard motors



Engines With Separate Alternator and Starter Wires - typical of inboard engines



Legend

DC Positive ———

DC Negative - - - - -

Optional ———

* These installation diagrams show typical applications only. Your application may differ. For further information, please go to www.bluesea.com and navigate to Resources/Application Briefs and Technical Briefs.

* Because the SI-ACR is Dual Sensing, terminals A and B are interchangeable. ACR function will not be affected by reversal of the starting and house batteries versus the diagram.

* If the COMBINED indicator LED is flashing, the ACR is in a lockout state, and will not combine batteries until the lockout condition is removed. Ensure neither battery is below 9.5V for a 12V system or 19V for a 24V system. Also ensure positive voltage is not present on the Start Isolation terminal.

* It is recommended that the ACR be connected directly to your battery positive terminals through appropriately sized fuses. Connecting in a different location such as a battery switch may affect accuracy because of voltage drop along current carrying conductors.

* If you are not knowledgeable about electrical systems, please consult an electrical professional for help with installation.

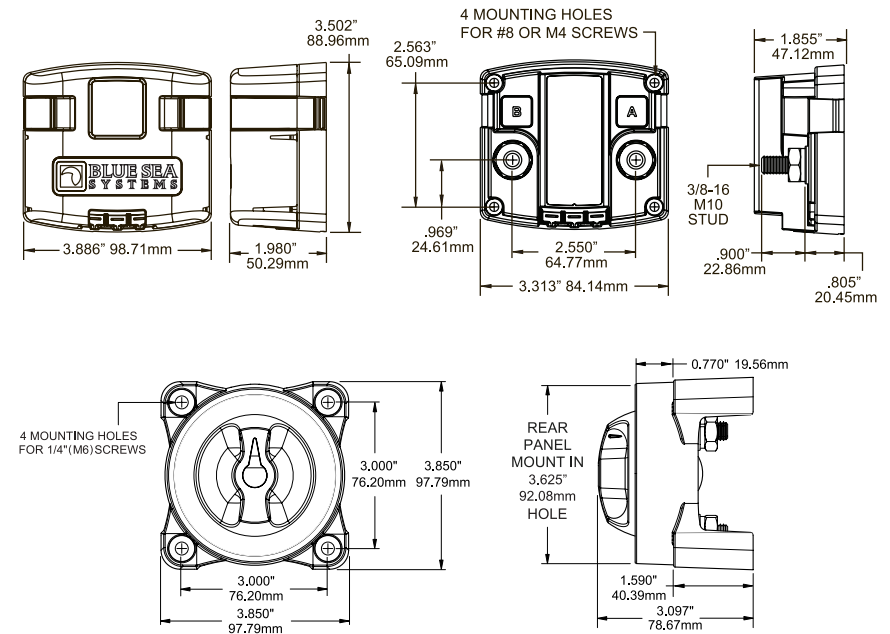
Wire Size and Fuse Ratings

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≤100	#2	150A
≤120	#1	175A

Wire Size and Fuse Rating Chart (Metric)		
Charging Amps	Minimum Wire Size*	Fuse Rating
≤50	10 mm ²	75-80A
≤70	16 mm ²	80-90A
≤90	25 mm ²	125-130A
≤110	35 mm ²	150A
≤120	50 mm ²	150-175A

* Larger wire sizes may be required to minimize voltage drop in long wire runs. For more information, please visit the Circuit Wizard at circuitwizard.bluesea.com

Dimensioned Drawings



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